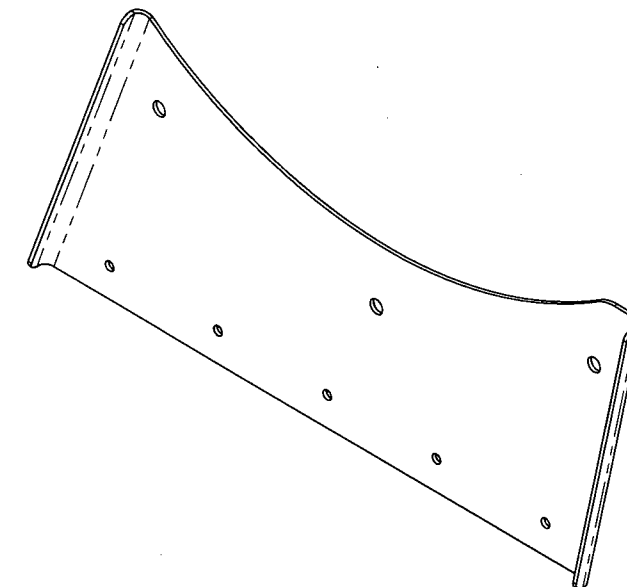


**D212-725-1-057 SUPPORT BRACKET**  
(MAKE FROM D212-725-1-057F FLAT PATTERN)



**RELEASED**  
2011-08-25  
*MP*

**NOTES:**

- 1) MATERIAL: MAKE FROM D212-725-1-057F FLAT PATTERN
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
- 7) WEIGHT: 0.14 lbs

A	NEW ISSUE	RF	11.02.24
REV.	DESCRIPTION	BY	DATE
DESIGN	RF	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
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MFG. APPR.	<i>[Signature]</i>	<b>D4220</b>	SHEET 1 OF 4
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DE APPR.	<i>[Signature]</i>	<b>SUPPORT BRACKET</b>	NTS
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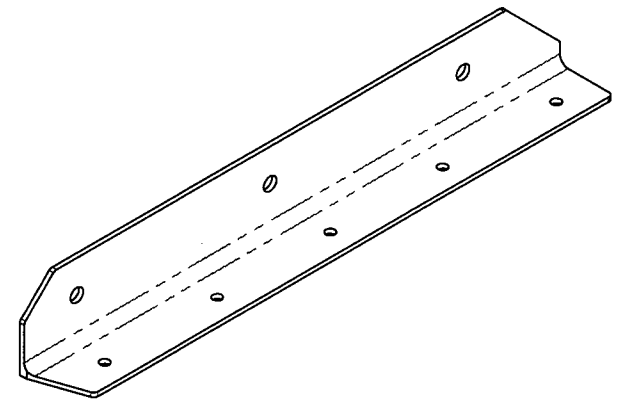
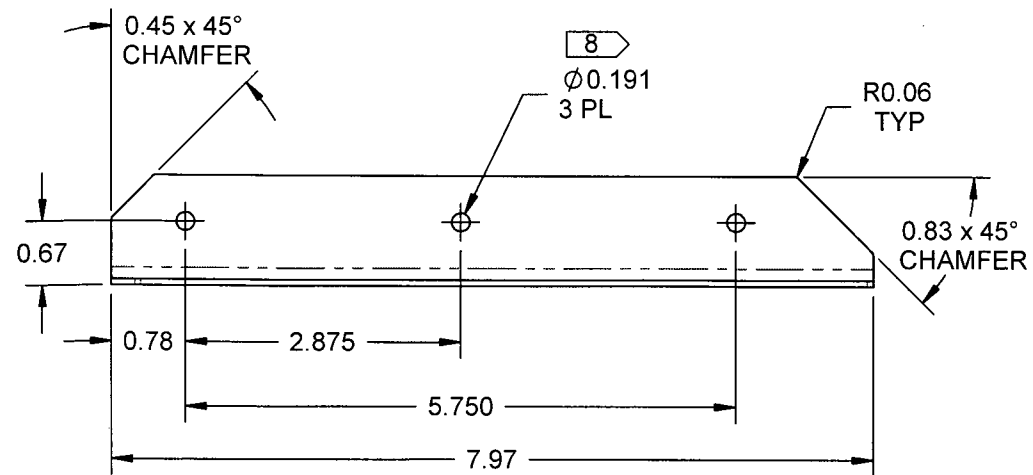
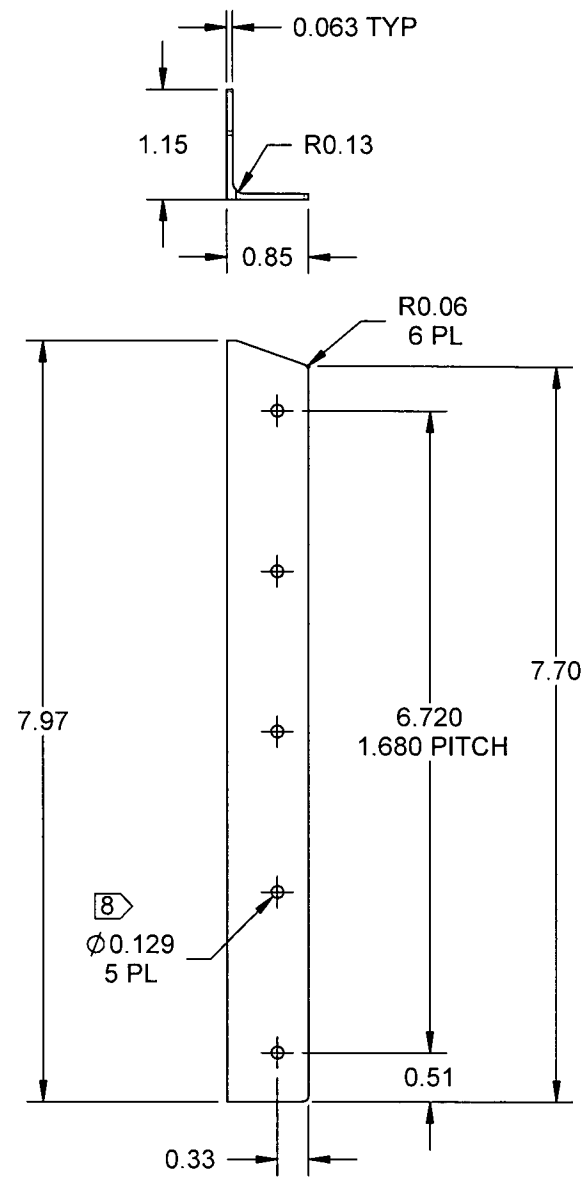
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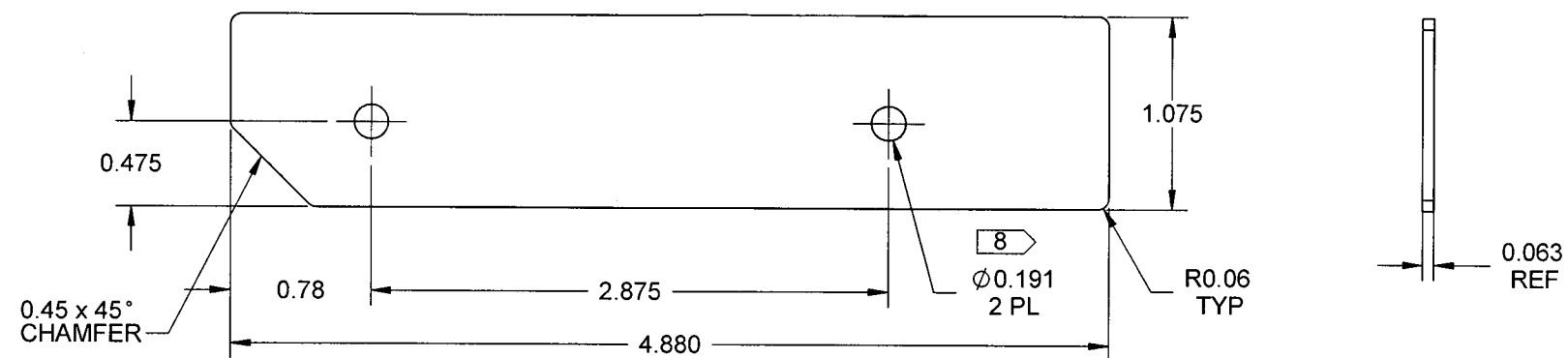
**D212-725-1-055 ANGLE**

**NOTES:**

- 1) MATERIAL: 2024-T3/T3510/T3511 ALUMINUM ANGLE  
PER QQ-A-200/3  
OR AMS 4152, 4164 & 4165  
PER DART SPEC. M2024T3A
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
- 7) WEIGHT: 0.10 lbs
- 8) DIMENSIONS BETWEEN HOLES ARE PROVIDED FOR REFERENCE ONLY,  
TRANSFER  $\phi 0.129$ ,  $\phi 0.191$  HOLES FROM AIRCRAFT

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8 7 6 5 4 3 2 1



**D212-725-1-059 PACKER**

**NOTES:**

- 1) MATERIAL: 6061T6/T62 ALUMINUM SHEET, 0.063 THICK  
PER QQ-A-250/11 OR AMS-QQ-A-250/11  
OR AMS 4025 OR AMS 4027  
OR ASTM B209  
PER DART SPEC M6061T6S.063  
OR 2024-T3 ALUMINUM SHEET, 0.063 THICK  
PER QQ-A-250/4 OR AMS-QQ-A-250/4  
OR AMS 4037  
OR ASTM B209  
PER DART SPEC M2024T3S.063
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
- 7) WEIGHT: 0.03 lbs
- 8) DIMENSIONS BETWEEN HOLES ARE PROVIDED FOR REFERENCE ONLY,  
TRANSFER Ø0.191 HOLES FROM AIRCRAFT

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